

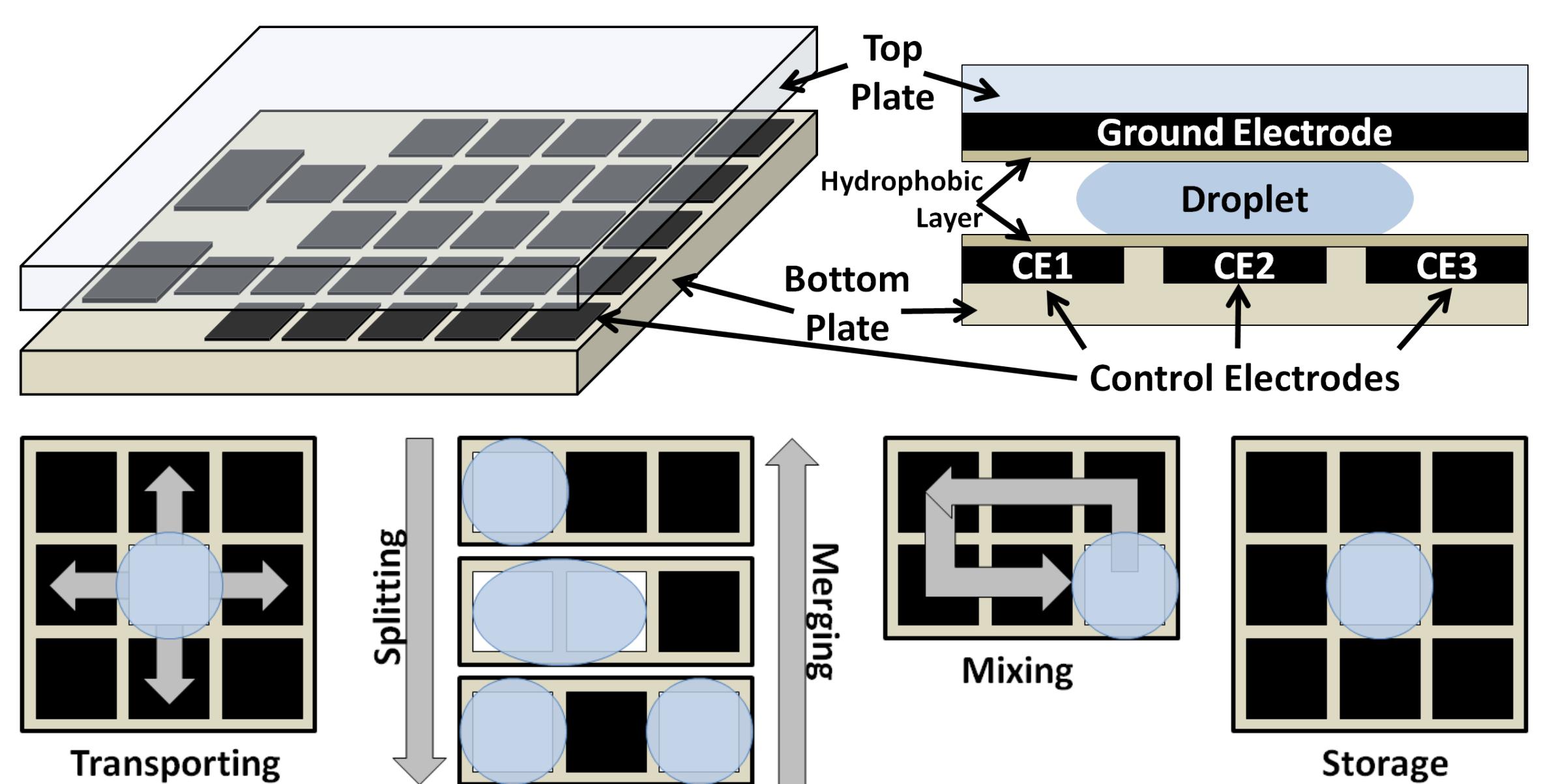
# Cyber-physical Digital Microfluidics based on Active Matrix Electrowetting Technology: Software-programmable High-density Pixel Arrays (#1545907, #1544686)



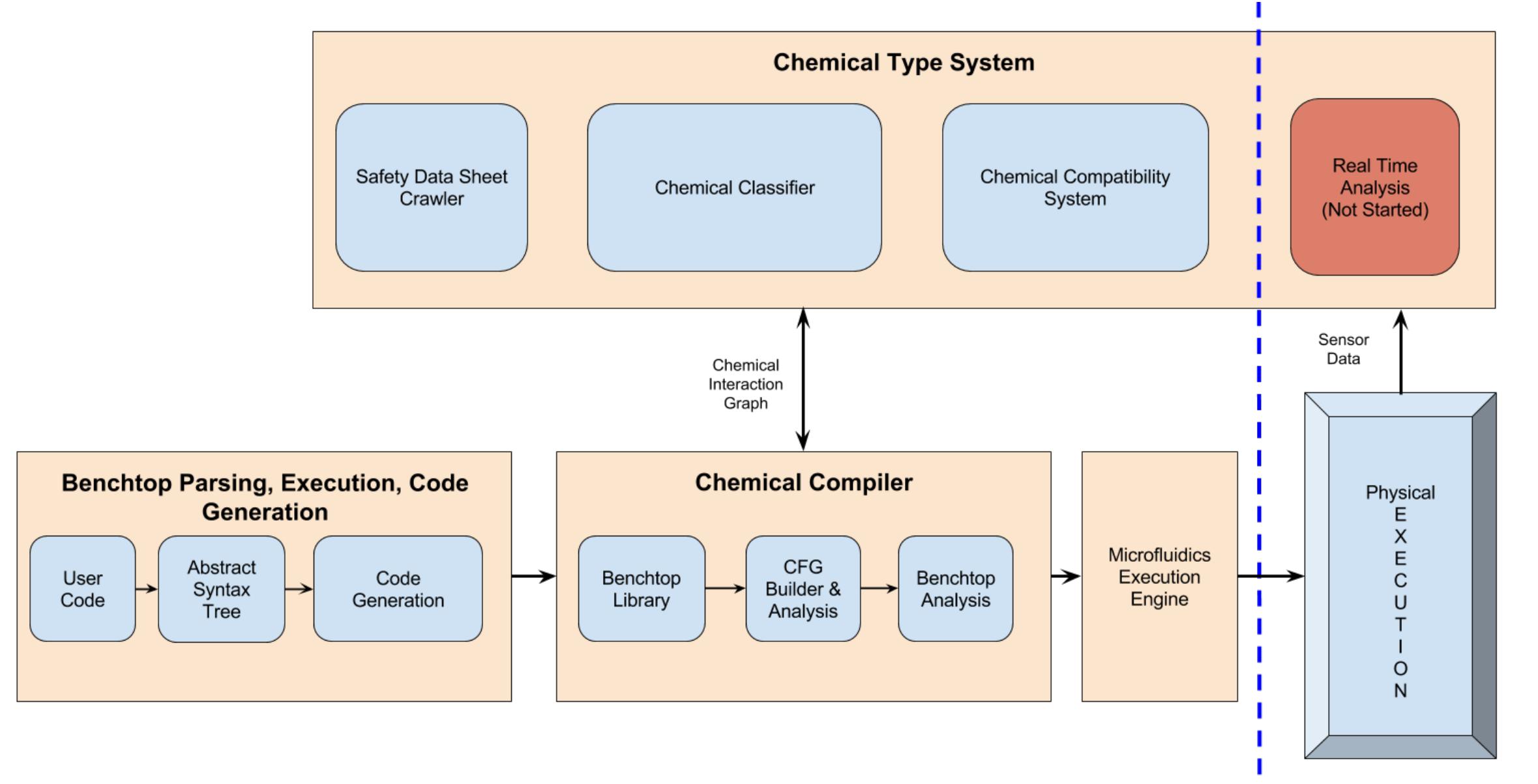
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Philip Rack (University of Tennessee)



## Digital Microfluidic Technology



## Microfluidic Benchtop Language Overview



## Microfluidic Benchtop Language Example

**Experiment :** Simple PCR

**Required Reagents :**

Buffer = 100 $\mu$ L of Buffer Solution

PCR Master Mix = 500 $\mu$ L of DNA Soluiton

**Instructions :**

DNA Mixture = Mix Buffer with PCR Master Mix at 98°C for 50s

Repeat 50 times {

Heat DNA Mixture at 68°C for 45s

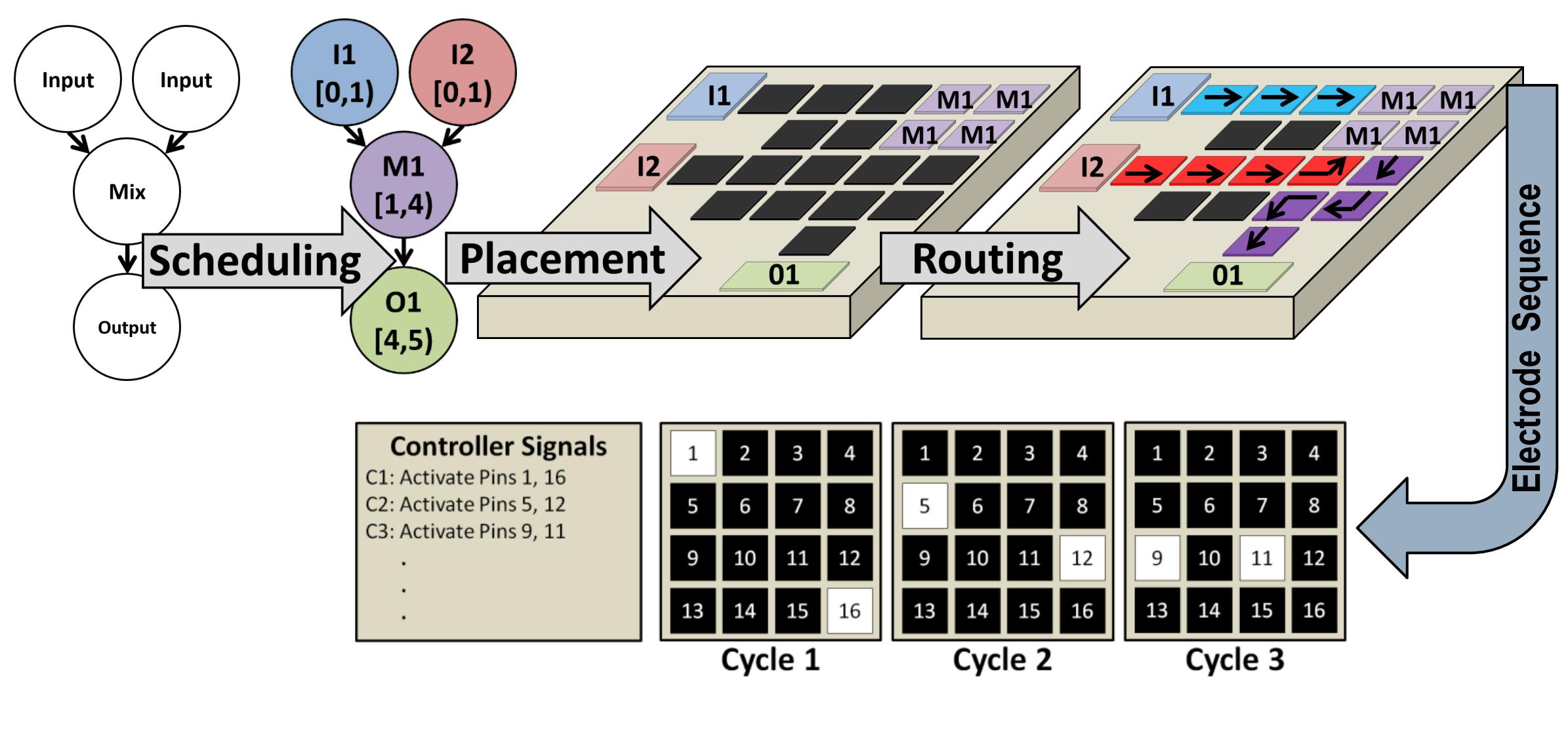
Heat DNA Mixture at 98°C for 5min

}

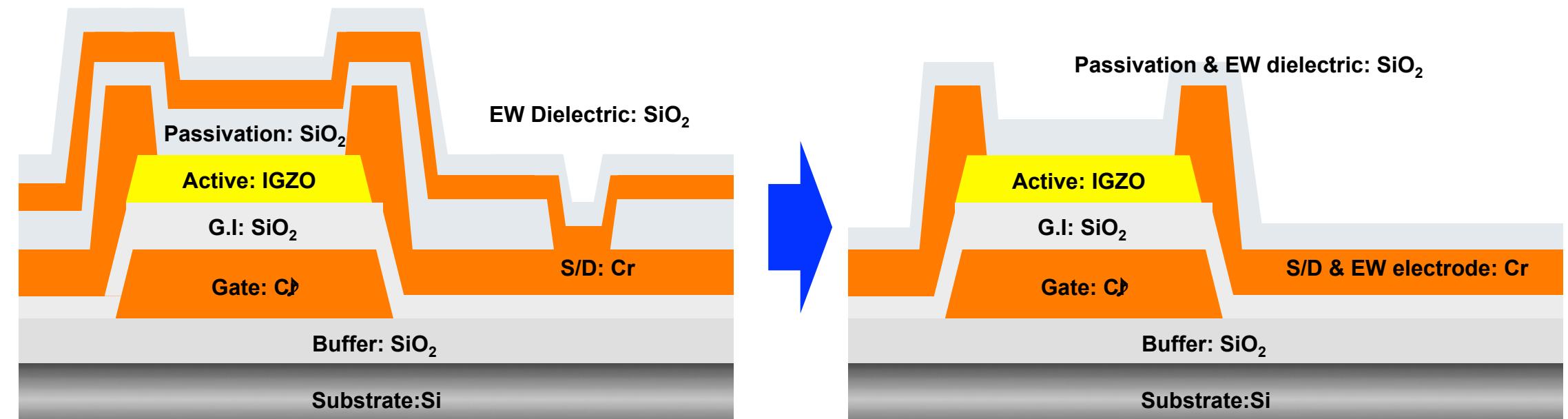
DNA Reading = Measure the fluorescence of DNA Mixture for 10s

Save DNA Mixture

## Digital Microfluidic Execution



## Simplify device fabrication process



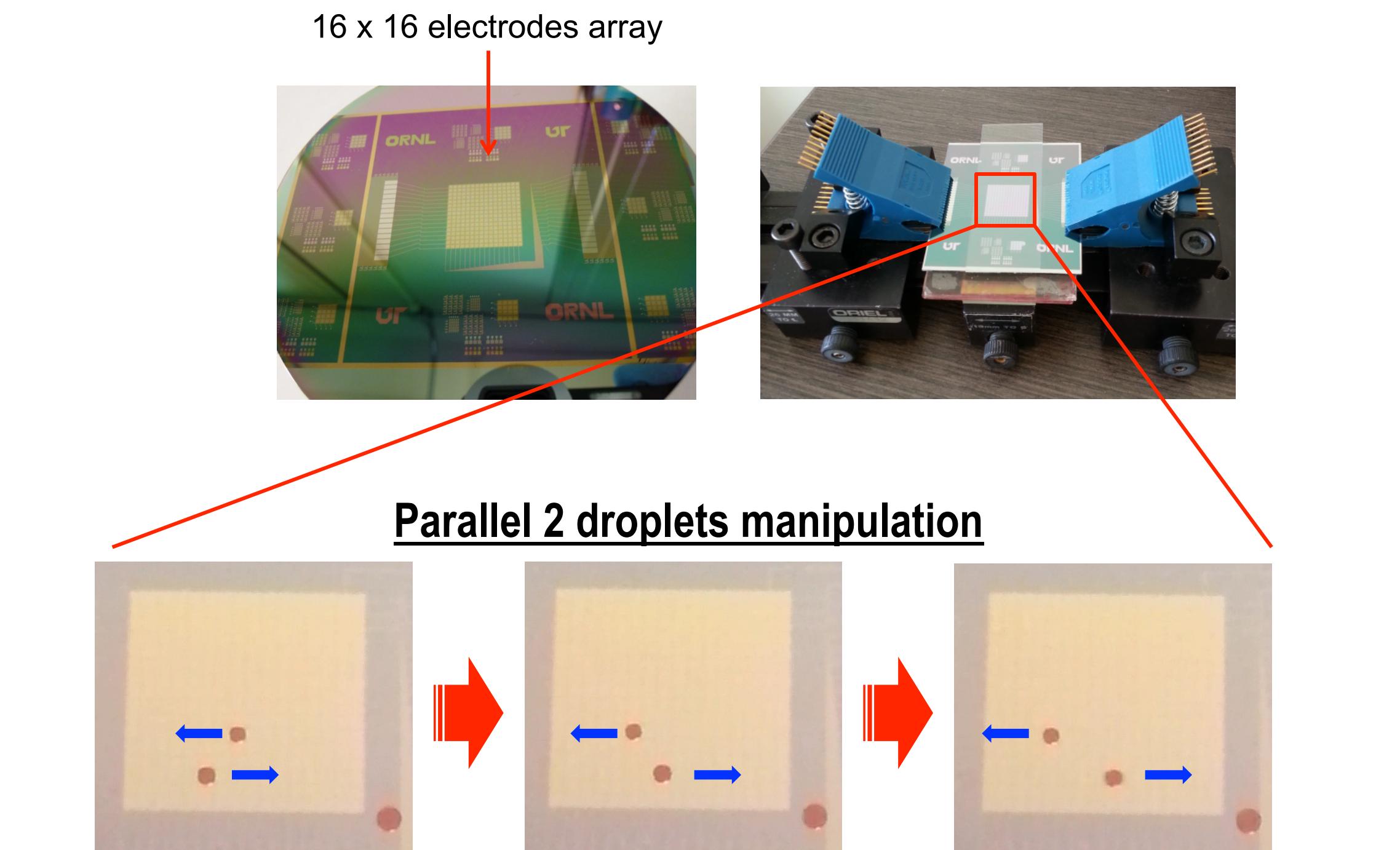
### 6 Mask process step

- 1.Gate (mask 1)
- 2.Gate insulator
- 3.Active (mask 2)
- 4.S/D electrode (mask 3)
- 5.Passivation
- 6.Via hole etching (mask 4)
- 7.EW electrode (mask 5)
- 8.EW dielectric
- 9.Contact pad open (mask 6)

### 4 Mask process step

- 1.Gate (mask 1)
- 2.Gate insulator
- 3.Active (mask 2)
- 4.S/D & EW electrode (mask 3)
- 5.Passivation
- 6.Contact pad open (mask 4)

## Active Matrix Driven Electrowetting array



## Athermal Activation of IGZO TFT for flexible device application



IGZO TFT activation : 250°C thermal annealing

→ Most polymer substrate cannot be survived

→ Athermal activation using He<sup>+</sup> ion implantation

