## NRI:FND: Collaborative Mobile Manufacturing in Uncertain Scenarios

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https://nri-cmmus-lsu.github.io/dist/index.html

Overview: This project develops a scalable, mobile, co-robotic system that leverages robot-robot collaboration with trained human supervisors for largescale manufacturing applications, focusing on finishing operations for composite wind turbine blades.

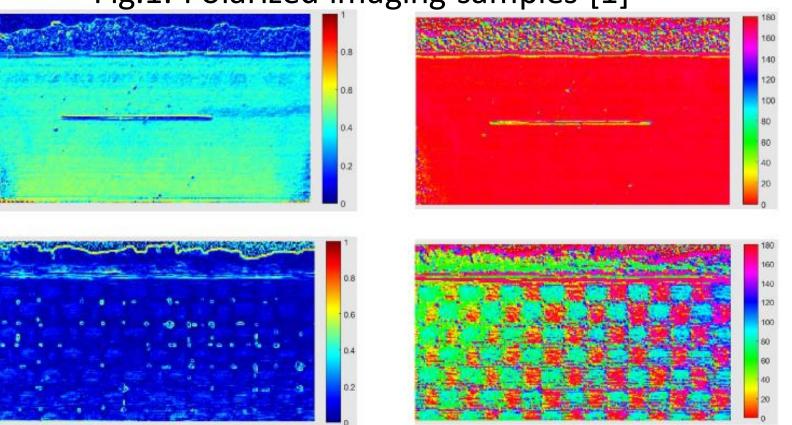
Key challenges: Specific barriers hinder the automation of finishing processes: 1) final part shape may vary from the planned geometry, 2) nature and duration of the task vary from one part to the next, and 3) task completion is based on human judgment and experience.

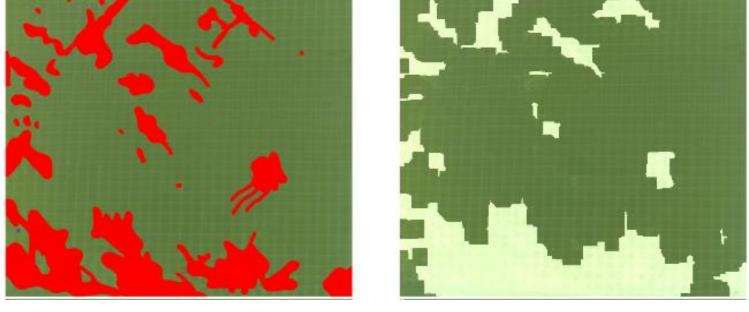
### **Research and Scientific Impact**

1) Design of perception frameworks for quality assessment in composite laminates. Polarized computational imaging approaches and state-of-theart computer algorithms have been used to detect irregularities in manufactured parts.

Fig.1. Polarized imaging samples [1]

Fig.2. Defects: manual vs automatic detection [2]





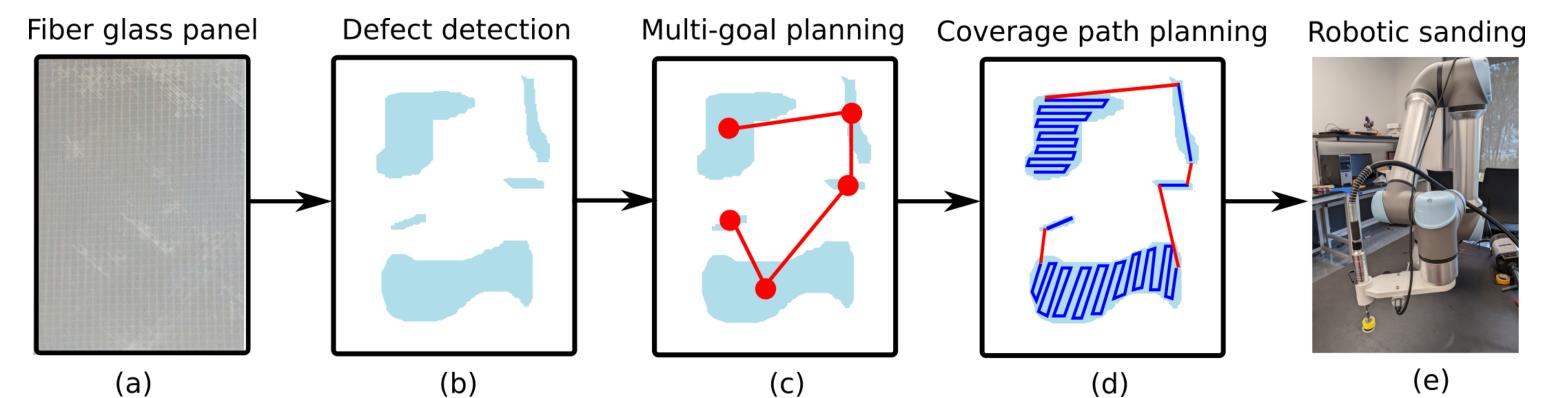
Broader architecture Impacts: Proposed İS applicable to large-scale manufacturing in industries transportation, energy, aerospace, such as: maritime, construction.

**Outreach: LSU ME** Capstone team is designing and building a scaled wind blade. Several components of the project have been demonstrated at ENGage LSU (middle school children).

Fig.5. Initial wind blade prototype

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# sanding for surface defect removal.





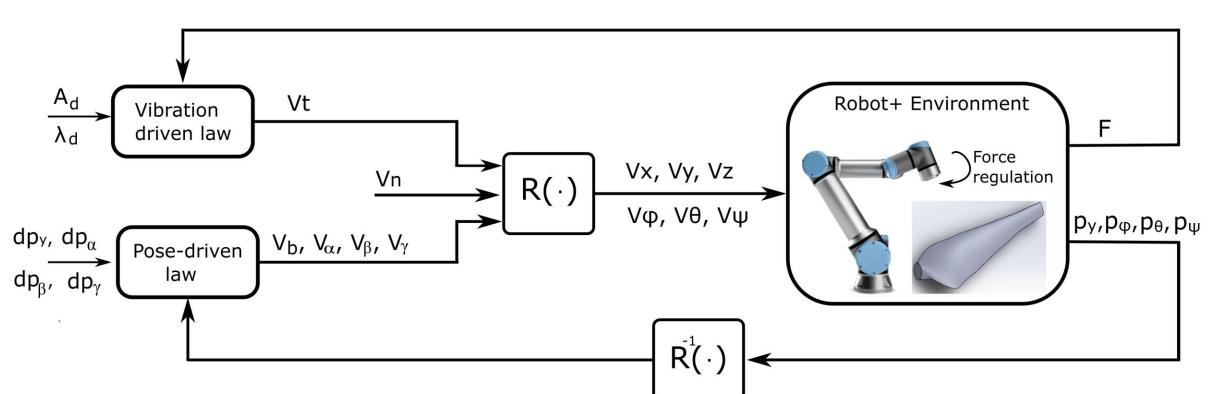


Fig.4. Velocity control system for smart surface defect removal [3]



2) Design of novel control-planning architectures for robots operating in dynamic environments. A novel expert system for robotic manipulators performing sanding tasks on work surfaces is created. It adjusts the velocity of the robotic manipulator based on the estimated surface quality. Optimal path planning and coverage path planning strategies are designed for autonomous

Fig.3. Pipeline for surface defect removal: defect detection, optimal planning, coverage path planning [2]

### **References:**

[1] Y. Ding et al. "Next-generation perception system for automated defects detection in composite laminates via polarized computational imaging", CAMX Conference, 2021

[2] J. Oubre et al. "Towards a fully autonomous robotic system for detection and removal of surface defects in fiber glass panels", submitted to IFAC ICONS, 2022 [3] J. Nguyen et al. "Robotic Manipulators Performing Smart Sanding Operation: A Vibration Approach", accepted at IEEE ICRA 2022

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