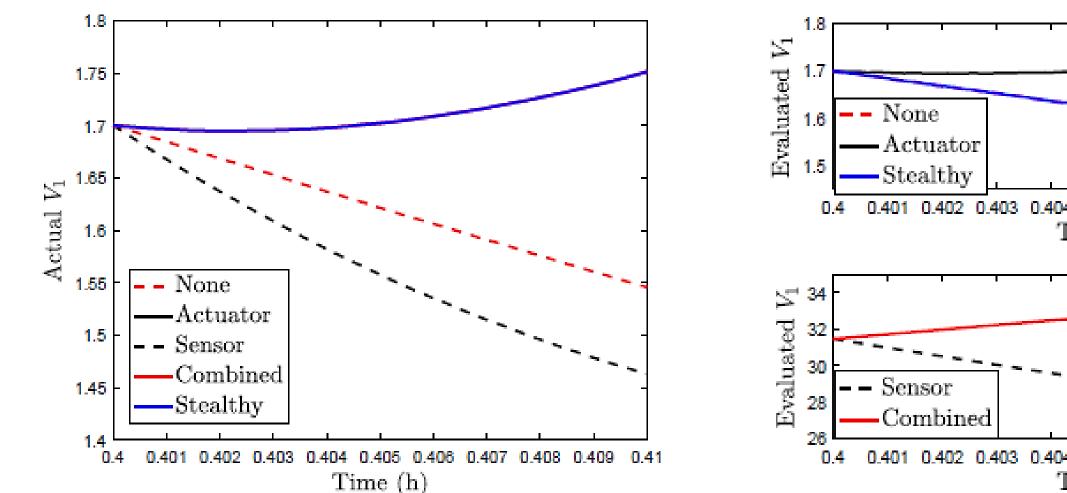
Enhancing Cybersecurity of Chemical Process Control Systems

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- Cyberattacks are distinct from actuato
 - Deliberate efforts to conceal



- Develop and evaluate techniques for handling at sensors at the same time (Oyama & Durand, AIC al., Frontiers in Chemical Engineering, 2022)
 - Three detection policies: Passive (state estimation an based probing)
 - Modifications to strategies have different benefits fo
 - Evaluate cyberattack-handling with image-based cor Oyama et al., Digital Chemical Engineering, submitte
- Consider attack detection policies making it difficult for an attacker to not be detected Directed randomization

Broader Impacts

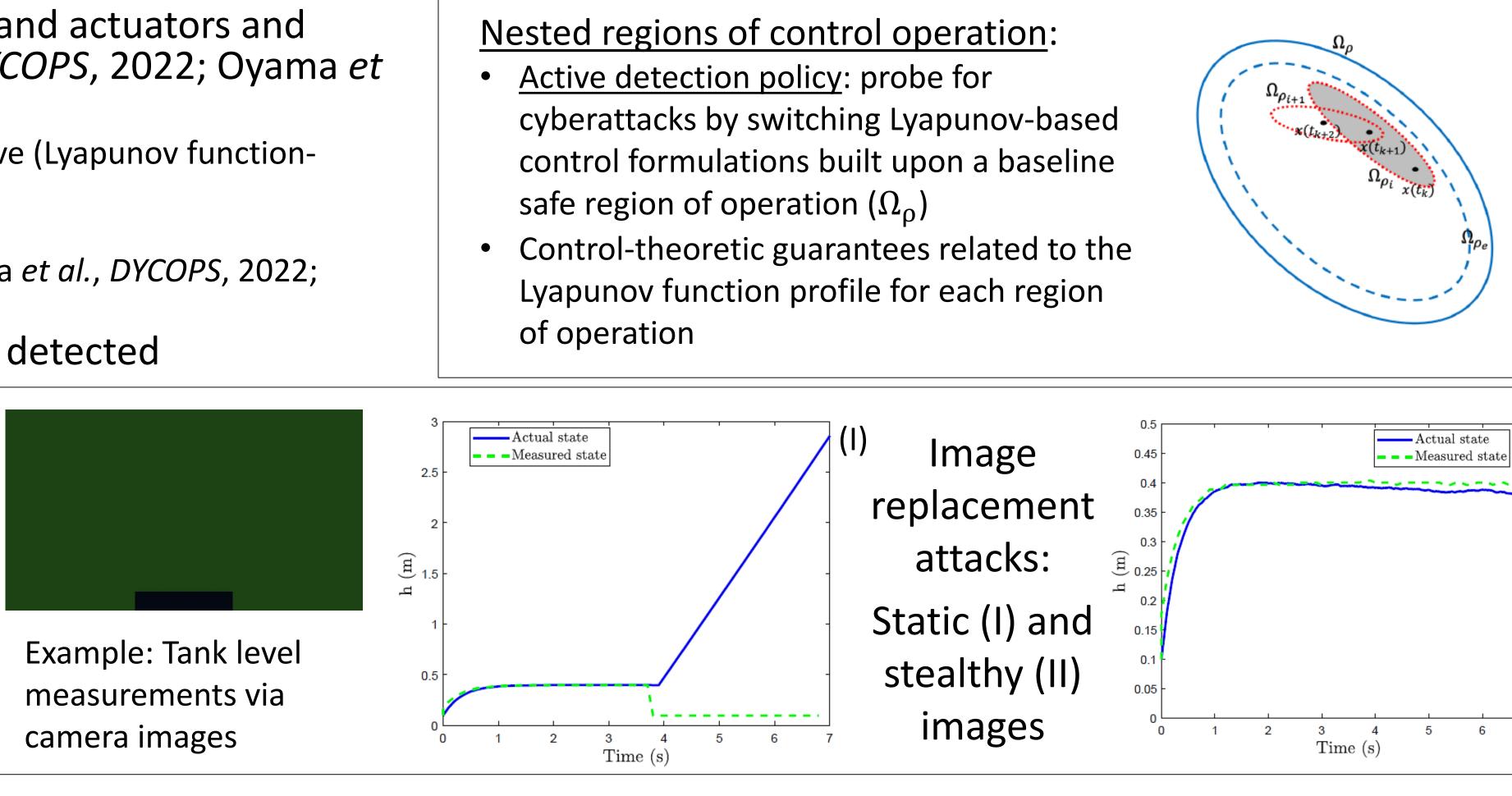
- Potential for reducing costs and risks to industry
- Students trained in REU experience
- Aided in aspects of training for 4 Ph.D. students
- Metro Detroit Youth Day and C2 Pipeline Summer Camps
- Animated short to YouTube



Cyberattacks on control systems can impact safety, production, and profits, and require constant vigilance and more restrictive technology adoption policies. We are developing control designs and theory for detecting attacks on nonlinear systems with the goal to create next-generation design policies for cyberattack-resilience.

or and sensor faults		•	Detecting adds to t
4 0.405 0.406 0.407 0.408 0.409 0.41 Γime (h) 4 0.405 0.406 0.407 0.408 0.409 0.41 Γime (h)	Illustrative example: Bias attacks on actuator and sensor outputs vs. bias in actuator and "apparently correct" sensor trajectory		 security Does Min Nex Princidona Gene

ttacks on actuators, sensors, and actuators and <i>ChE J.</i> , 2020; Rangan <i>et al.</i> , <i>DYCOPS</i> , 2022; Oyama <i>et</i>	
nd state prediction-based) and active (Lyapunov function-	
or different attack types ntrol and distributed control (Oyama <i>et al., DYCOPS,</i> 2022; ed)	



g cyberattacks using control-theoretic means the toolbox of techniques available for enhanced

- it add enough value to warrant use?
- nimal security architecture
- xt-generation system designs
- iples of design would extend across cyber-physical system ains
- eral control-theoretic developments for nonlinear systems

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