

In-Situ Collaborative Robotics in Confined Spaces

Garrison Johnston¹, Andrew Orekhov², Colette, Abah¹, Ramkumar Natarajan², Howie Choset², Nabil Simaan¹



—— Deflection error

 \rightarrow Computation time

¹ ARMA Lab, Dept. of Mech. Engineering, Vanderbilt University, Nashville, TN 37235 – CMMI #1734461 ² Biorobotics Lab, Carnegie Mellon University, Pittsburgh, PA 15213 – CMMI #1734360

Motivation

- Industrial workers often perform manufacturing or service tasks in tight spaces.
- Cooperative manufacturing in confined spaces demands cooperation modes and levels of dexterity, sensing, and safety that exceed capabilities of existing robotic systems.
- Goal: Develop and validate new technologies including associated control, sensing and planning to enable cooperative manipulation in confined spaces.



- Introduce a new architecture of In-Situ Collaborative Robots (ISCR) in confined spaces.
- Facilitate physical interaction between the user and the robot using the robot's flexibility, contact sensing and localization, and proximity measurements along body.
- Modeling, compliant motion control, and planning with contact for ISCRs.



Illustrative example of a cooperative robot assisting a human user in a manufacturing operation in a confined space.

Continuum Segment Compliance Modeling [9]

- The Lie group formulation we use for modeling the robot kinematics/statics [3] enables computing the continuum segment compliance matrix in closed form from the principle of virtual work.
- Changing the modal function order allows for trade-off between computation time and model accuracy to be made.



Development of an approach for multi-point interaction between the user and the robot.

Manipulator Design



- Passive and active safety
- Proximity and contact sensing
- Combined continuum and rigid link structure

Manipulator Specifications

- 11 DOF
- Approx. 2 m reach
- 1.8 Kg payload at full reach

Evaluation tasks

Shape Sensing with General String Encoder Routing [4,5]



- We present a kinematic model to solve for the deflected continuum segment shape using general string encoder routing and show how optimize string routings to reduce sensing error.
- Experimental validation shows mean and max end disk position error of 2.0% and 4.8% of arc length.



Avg. (Max) Absolute Position (mm) and Orientation Errors (°), specified for the end disk (s = L) and the 3rd disk ($s = s_3$)

	End Disk	Third Disk	Constant	
	Routing	Routing	Curvature	
$\bar{p}_e(L), \max\left(p_e(L)\right)$	5.9(14.4)	6.0(13.8)	56.2(104.9)	
$\bar{p}_e(s_3), \max\left(p_e(s_3)\right)$	3.8(10.2)	3.3(9.2)	31.8(58.6)	
$\bar{\theta}_e(L), \max\left(\theta_e(L)\right)$	1.5(8.6)	1.5(3.9)	3.6(14.4)	
$\bar{\theta}_e(s_3), \max\left(\theta_e(s_3)\right)$	2.0(6.0)	1.6(4.2)	15.4(28.1)	

Planning by Bracing using INSAT [8]



Sanding, caulking, and pipe assembly.

Design Optimization for Wire-Wrapped Cam Mechanisms [7]





Experimental Setup

- Optimization-based, 2 DOF cam design procedure that minimizes effect of spring parameter uncertainty, ensures the cam stays convex, ensures the spring extension limits are not violated, and includes the effect of wire-cam friction
- Experimental validation shows 353.0 Nmm of RMS error for cam 1 and 166.3 Nmm for cam 2.





Touch Sensor HRI Demonstration





$|\dot{\mathbf{x}}(t)| \leq \dot{\mathbf{x}}_{\lim}; |\ddot{\mathbf{x}}(t)| \leq \ddot{\mathbf{x}}_{\lim}; |\mathbf{u}(t)| \leq \mathbf{u}_{\lim}$

Contact-model parameters of tunable soft contact model used in Contact Implicit **Trajectory Optimization. Details in [8]**

Joint ID	1	2	3	4	5	6	7	Total
Free-space	1.93	33.25	10.14	14.06	0.97	6.29	0.2	66.86
Bracing	4.65	23.96	6.67	11.8	1.28	5.67	0.59	54.62
Difference	-2.72	9.32	3.46	2.26	-0.31	0.63	-0.4	12.24

Experimental RMS torques [Nm] during (i) the braced trajectory shown below and (ii) the same trajectory running in free-space (i.e. without the cabinets) producing net savings of 12.24Nm.



Publications

- [1] C. Abah, A. L. Orekhov, G. L. H. Johnston, P. Yin, H. Choset, and N. Simaan, "A Multi-modal Sensor Array for Safe Human-Robot Interaction and Mapping," 2019 IEEE International Conference on Robotics and Automation (ICRA), May 2019.
- [2] C. Abah, A. L. Orekhov, G. L. H. Johnston, N. Simaan, "A Multi-Modal Sensor Array for Human-Robot Interaction and Confined Spaces Exploration Using Continuum Robots" in IEEE Sensors Journal, vol. 22, no. 4, pp. 3585-3594, Feb. 15, 2022.
- [3] A. L. Orekhov and N. Simaan, "Solving Cosserat Rod Models via Collocation and the Magnus Expansion," 2020 IEEE/RSJ International Conference on Intelligent Robots and Systems, pp. 8653-8660.
- [4] A. L. Orekhov, J. Seo, and N. Simaan, "Kinematics and Shape Sensing of a Collaborative Continuum Robot," in IROS 2020 workshop on "Application-Oriented" Modelling and Control of Soft Robots," Nov. 2020.
- [5] A. L. Orekhov, E. Ahronovich, N. Simaan, "Lie Group Formulation and Sensitivity Analysis for Shape Sensing of Variable Curvature Continuum Robots with General String Encoder Routing", IEEE Transactions on Robotics.
- [6] G. L. H. Johnston, A. L. Orekhov, & N. Simaan. "Kinematic Modeling and Compliance Modulation of Redundant Manipulators Under Bracing Constraints." 2020 IEEE International Conference on Robotics and Automation (ICRA), 4709–4716.

Sensory Disk Mapping and HRI Capabilities [1,2]



Used proximity sensors to map a mock confined space

9.83 mm RMSE in mapping

Used touch and proximity sensors to demonstrate HRI

with the continuum segments

[7] G. L. H Johnston, A. L. Orekhov, N. Simaan, "Design Considerations and Robustness to Parameter Uncertainty in Wire-Wrapped Cam Mechanisms." ASME. J. Mechanisms Robotics. March 2023; 16(2): 021001

[8] R. Natarajan, G. L. H. Johnston, N. Simaan, M. Likhachev, H. Choset, "Torque-Limited Manipulation Planning through Contact by Interleaving Graph Search and Trajectory Optimization, "2023 IEEE International Conference on Robotics and Automation (ICRA), May 2023 (accepted) [9] A. L. Orekhov, G. L. H. Johnston, N. Simaan, "Task and Configuration Space Compliance of Continuum Robots via Lie Group and Modal Shape Formulations" 2023 IEEE/RSJ International Conference on Intelligent Robots and Systems. (Under review) [10] G. Del Guidice, G. L. H. Johnston, N. Simaan, "Design Considerations for 3RRR Parallel Robots with Lightweight Approximate Static-balancing." ASME 2023 International Design Engineering Technical Conferences & Computers and Information in Engineering *Conference (IDETC-CIE).* (Under Review)