

# Two-Stage Clustering of Human Preferences for Action Prediction in Assembly Tasks

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## Motivation

### Complex assemblies:

- Some actions can only be performed by human workers
- Robots can only assist in secondary actions like fetching parts

### Worker preferences:

- Assembly tasks require different workers to execute the same task
- Different workers may perform the task in different ways

**Need to assist workers based on their individual preference**

## Problem

### Preferences in sequencing actions:

- Prior work considers goal-based preferences
- We consider preferences in sequence of actions

### Preferences at different levels:

- *High level*: Preferred sequence of sub-tasks
- *Low level*: Preferred sequence of actions for each sub-task

**Learn dominant high- and low-level preferences of workers**

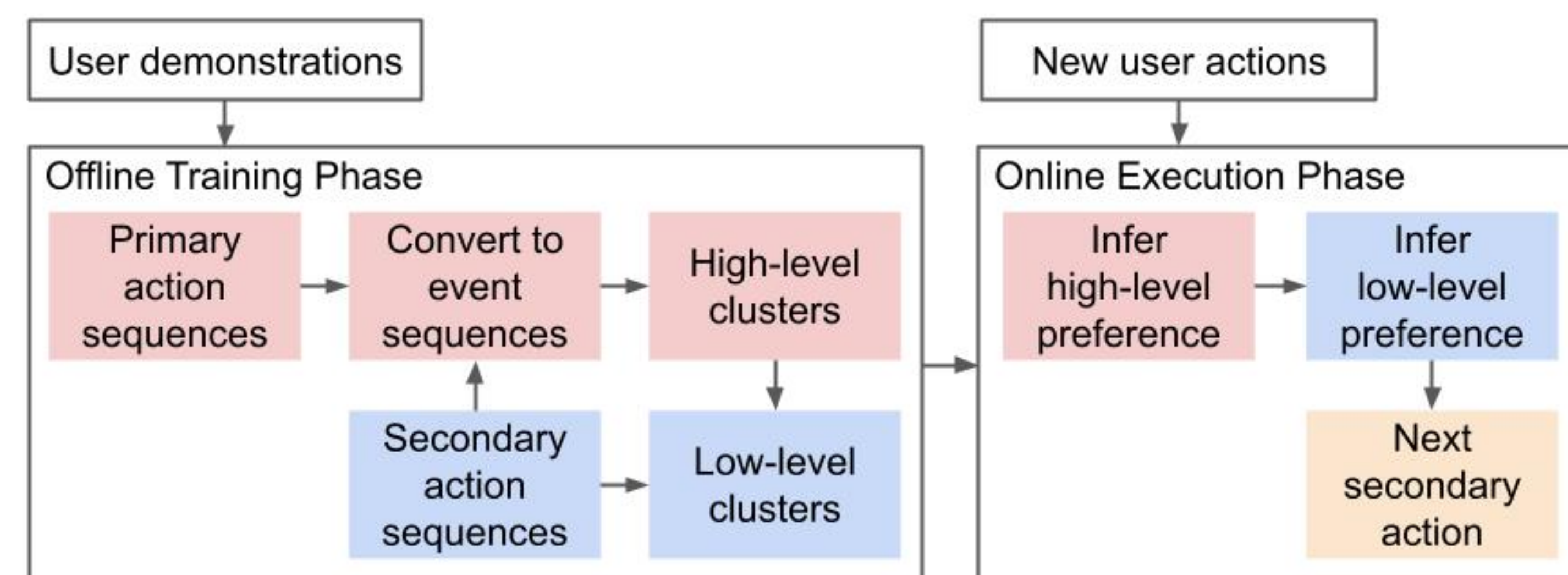
## Objective

- Learn dominant preferences of workers in assembly task
- Infer preferences of new worker
- Predict worker's actions based on inferred preferences
- Provide proactive assistance for the next action of worker

## Two-stage clustering approach

### Types of actions:

- Primary actions: Performed by the human e.g. replace bearing
- Secondary actions: Performed by the robot e.g. fetch new bearing



High-level preference: sequence of events (sub-tasks)

Low-level preference: sequence of secondary actions for an event

Learn high and low-level preferences in the by clustering users based on their sequence of events and sequence of secondary actions, respectively.

Online execution phase: Infer the high-level preference of a new user based on their actions. Then infer the low-level preference to determine the next secondary action to execute.

## Assembly user study

### Observations:

- Event: users preferred to perform similar actions consecutively
- Similar actions required similar parts to be fetched i.e. secondary actions

### Preferences:

- Different users performed events in different sequences.
- For some events, users had different preferences about the order of the required secondary actions.



## Impact

**Industry:** Will lead to improvements over current practices in human-robot hybrid workcells.

- Secondary tasks performed by humans leads to low human productivity
- Some tasks are ergonomically challenging and may pose risk to human health

### Education:

- Participation of graduate and undergraduate students in this research
- Teaching modules for developed technology

### Outreach:

- Introduce ~1000 K-12 students to robotics technologies through Robotics Open House.

